SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

· Trade name: TREMCO SF404 B

· MSDS code: W-T-SF404B

1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

· Application of the substance / the mixture

Epoxy curing agent
Fire retarding agent

1.3 Details of the supplier of the safety data sheet

· Manufacturer/Supplier:
tremco illbruck Ltd
Coupland Road, Hindley Green, Wigan, WN2 4HT
Tel: +44 (0) 1942251400, Fax: +44 (0) 1942251410
msds@tremco-illbruck.com

· Further information obtainable from:
tremco illbruck Ltd
Coupland Road, Hindley Green, Wigan, WN2 4HT
T: +44 (0) 1942251400, F: +44 (0) 1942251410
www.tremco-illbruck.co.uk, uk.info@tremco-illbruck.com

1.4 Emergency telephone number:

During office hours tel.: +44 (0) 1942251400. At all other times it is recommended to call NHS 111 (England/Wales/Scotland), 01 809 2166 (ROI), or otherwise to contact a doctor.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

Skin Irrit. 2 H315 Causes skin irritation.
Eye Dam. 1 H318 Causes serious eye damage.
Skin Sens. 1 H317 May cause an allergic skin reaction.
Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.

2.2 Label elements

· Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

· Hazard pictograms

GHS05  GHS07  GHS09

· Signal word Danger

· Contains:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and tetraethylenepentamine
2,4,6-tris(dimethylaminomethyl)phenol

(Contd. on page 2)
Safety data sheet  
according to 1907/2006/EC, Article 31  

Printing date 13.12.2018  
Version number 8  
Revision: 13.12.2018  

Trade name: TREMCO SF404 B  

(Contd. of page 1)  

epoxy resin (number average MW <700)  
N-(3-(trimethoxysilyl)propyl)ethylenediamine  

· Hazard statements  
H315 Causes skin irritation.  
H318 Causes serious eye damage.  
H317 May cause an allergic skin reaction.  
H411 Toxic to aquatic life with long lasting effects.  

· Precautionary statements  
P273 Avoid release to the environment.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310 Immediately call a doctor.  
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.  

· Supplemental information:  
EUH205 Contains epoxy constituents. May produce an allergic reaction.  

· 2.3 Other hazards  
· Results of PBT and vPvB assessment  
  · PBT: Not applicable.  
  · vPvB: Not applicable.  

SECTION 3: Composition/information on ingredients  

· 3.2 Mixtures  
· Description: Mixture of substances listed below with non-hazardous additions.  

· Dangerous components:  

| CAS: 103758-98-1 | NLP: 500-289-8 | Reg.nr.: 01-2119972321-42-xxxx | Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and tetraethylenepentamine | 20-<30%  
| CAS: 40216-08-8 | | | epoxy resin (number average MW <700) | 1-<5%  
| CAS: 90-72-2 | EINECS: 202-013-9 | Reg.nr.: 01-2119560597-27-xxxx | 2,4,6-tris(dimethylaminomethyl)phenol | 1-<5%  
| CAS: 1760-24-3 | EINECS: 217-164-6 | Reg.nr.: 01-2119970215-39-xxxx | N-(3-(trimethoxysilyl)propyl)ethylenediamine | 1-<5%  
| CAS: 445498-00-0 | | | formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol | 0.1-<1%  
| CAS: 90-72-2 | EINECS: 202-013-9 | Reg.nr.: 01-2119560597-27-xxxx | 2,4,6-tris(dimethylaminomethyl)phenol | 0.1-<1%  

(Contd. on page 3)
Trade name: TREMCO SF404 B

| CAS: 9072-62-2 | polypropylene glycol diglycidyl ether | 0.1-<1% |

· SVHC -
· Additional information:
  For the wording of the listed hazard phrases refer to section 16.
  Not applicable.

SECTION 4: First aid measures

· 4.1 Description of first aid measures
  · General information: Remove persons from danger area.
  · After inhalation: Supply fresh air; consult doctor in case of complaints.
  · After skin contact:
    Immediately wash with water and soap and rinse thoroughly.
    If skin irritation continues, consult a doctor.
  · After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
  · After swallowing: Do not induce vomiting; call for medical help immediately.

4.2 Most important symptoms and effects, both acute and delayed
Irritant to skin and mucous membranes.
Risk of serious damage to eyes.
May cause an allergic skin reaction.

· Information for doctor: No further relevant information available.
· Hazards: No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed
No further relevant information available.

SECTION 5: Firefighting measures

· 5.1 Extinguishing media
  · Suitable extinguishing agents:
    Use fire extinguishing methods suitable to surrounding conditions.
    CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

· 5.2 Special hazards arising from the substance or mixture
  Formation of toxic gases is possible during heating or in case of fire.

· 5.3 Advice for firefighters
  · Protective equipment: Wear self-contained respiratory protective device.
  · Additional information
    Collect contaminated fire fighting water separately. It must not enter the sewage system.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures
  Avoid contact with the eyes and skin.
  Wear protective equipment. Keep unprotected persons away.

· 6.2 Environmental precautions:
  Do not allow to enter sewers/surface or ground water.
  Inform respective authorities in case of seepage into water course or sewage system.

· 6.3 Methods and material for containment and cleaning up:
  Ensure adequate ventilation.
  Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispoce of contaminated material as waste according to Section 13.

6.4 Reference to other sections
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
The usual precautionary measures are to be adhered to when handling chemicals.
Avoid contact with the eyes and skin.
Use only in well-ventilated areas.
Wear suitable protective clothing and gloves.

Information about fire - and explosion protection: The product is not flammable.

7.2 Conditions for safe storage, including any incompatibilities
Storage:
Requirements to be met by storerooms and receptacles:
Store only in unopened original receptacles.
Information about storage in one common storage facility:
Store away from foodstuffs.
Protect from heat and direct sunlight.
Further information about storage conditions:
Store in cool, dry conditions in well sealed receptacles.

7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters
Ingredients with limit values that require monitoring at the workplace:
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls
Personal protective equipment:
General protective and hygienic measures:
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
Wear suitable protective clothing and gloves.
The usual precautionary measures are to be adhered to when handling chemicals.
Respiratory protection:
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.
Not necessary if room is well-ventilated.
Use suitable respiratory protective device in case of insufficient ventilation.
For further guidance, please refer to HSE HSG53 "Respiratory Protective Equipment at work - A Practical Guide".
· Protection of hands:

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· Material of gloves
Nitrile rubber, NBR
PVC or PE gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:

Tightly sealed goggles

· Body protection:

Protective work clothing

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties
· General Information
· Appearance:
  - Form: Pasty
  - Colour: Blue
  - Odour: Fish-like
  - Melting point/freezing point: Undetermined.
  - Initial boiling point and boiling range: Undetermined.

· Flash point: >100 °C

· Explosive properties: Product does not present an explosion hazard.

· Density at 20 °C: 1.62 g/cm³

· Solubility in / Miscibility with water: Slightly soluble.

· Solvent content:
  - VOC (EC) GEV-EMICODE EC1

(Contd. of page 4)
SECTION 10: Stability and reactivity

10.1 Reactivity Stable
10.2 Chemical stability
10.3 Possibility of hazardous reactions Reacts with acids, alkanes and oxidising agents.
10.4 Conditions to avoid Water / moisture.
10.5 Incompatible materials: No further relevant information available.
10.6 Hazardous decomposition products:
Carbon monoxide and carbon dioxide
Nitrogen oxides
Corrosive gases/vapours

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

LD/LC50 values relevant for classification:

<table>
<thead>
<tr>
<th>CAS: 90-72-2 2,4,6-tris(dimethylaminomethyl)phenol</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral LD50</td>
</tr>
<tr>
<td>NOAEL</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CAS: 1760-24-3 N-(3-(trimethoxysilyl)propyl)ethylenediamine</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral LD50</td>
</tr>
<tr>
<td>Dermal LD50</td>
</tr>
<tr>
<td>Inhalative LC50/4 h</td>
</tr>
</tbody>
</table>

Primary irritant effect:

Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/irritation
Causes serious eye damage.

Respiratory or skin sensitisation
May cause an allergic skin reaction.

CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)

Germ cell mutagenicity Based on available data, the classification criteria are not met.
Carcinogenicity Based on available data, the classification criteria are not met.
Reproductive toxicity Based on available data, the classification criteria are not met.
STOT-single exposure Based on available data, the classification criteria are not met.
STOT-repeated exposure Based on available data, the classification criteria are not met.
Aspiration hazard Based on available data, the classification criteria are not met.
SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity:
Toxic to aquatic life with long lasting effects.

| CAS: 103758-98-1 Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and tetraethylenepentamine |
|---|---|
| LC50/96 h | 7.07 mg/L (fish) |
| EC50/48 h | 5.18 mg/L (daphnia magna) |
| EC50/72 h | 2.63 mg/L (algae) |

| CAS: 1760-24-3 N-(3-(trimethoxysilyl)propyl)ethylene diamine |
|---|---|
| LC0/96 h | 344 mg/L (brachydanio rerio) |
| LC50/96 h | 597 mg/L (brachydanio rerio) |
| EC50/48 h | 81 mg/L (daphnia magna) |
| EC50/72 h | 126 mg/L (scenedesmus subspicatus) |
| EC50/96 h | 8.8 mg/L (pseudokirchneriella subcapit.) |

12.2 Persistence and degradability No further relevant information available.

12.3 Bioaccumulative potential No further relevant information available.

12.4 Mobility in soil No further relevant information available.

Ecotoxic al effects:

| CAS: 1760-24-3 N-(3-(trimethoxysilyl)propyl)ethylene diamine |
|---|---|
| NOEC | 3.1 mg/L (pseudokirchneriella subcapit.) |
| | 20 mg/L (scenedesmus subspicatus) |

Remark: Toxic for fish

Additional ecological information:

General notes:
Do not allow product to reach ground water, water course or sewage system, even in small quantities. Also poisonous for fish and plankton in water bodies. Toxic for aquatic organisms

12.5 Results of PBT and vPvB assessment

PBT: Not applicable.
vPvB: Not applicable.

12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Recommendation
Must not be disposed together with household garbage. Do not allow product to reach sewage system. Disposal must be made according to official regulations. Cured product can be deposited together with domestic waste. Observe the specific related regulations of local authorities.

European waste catalogue

| 08 04 09* | waste adhesives and sealants containing organic solvents or other hazardous substances |
Trade name: TREMCO SF404 B

<table>
<thead>
<tr>
<th>HP 4</th>
<th>Irritant - skin irritation and eye damage</th>
</tr>
</thead>
<tbody>
<tr>
<td>HP 13</td>
<td>Sensitising</td>
</tr>
<tr>
<td>HP 14</td>
<td>Ecotoxic</td>
</tr>
</tbody>
</table>

Uncleaned packaging:
Recommendation:
Dispose of packaging according to regulations on the disposal of packagings.
Packagings that may not be cleansed are to be disposed of in the same manner as the product.
Non contaminated packagings may be recycled.

SECTION 14: Transport information

14.1 UN-Number
ADR, IMDG, IATA
UN3082

14.2 UN proper shipping name
ADR
3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Fatty acids, tall-oil, reaction products with tetraethylenepentamine, TETRAETHYLENEPENTAMINE)

IMDG
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and tetraethylenepentamine, N-(3-(trimethoxysilyl)propyl)ethylenediamine), MARINE POLLUTANT

IATA
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and tetraethylenepentamine, N-(3-(trimethoxysilyl)propyl)ethylenediamine)

14.3 Transport hazard class(es)

ADR

\[\begin{align*}
&\text{Class} \quad 9 \ (M6) \text{ Miscellaneous dangerous substances and articles.} \\
&\text{Label} \quad 9
\end{align*}\]

IMDG, IATA

\[\begin{align*}
&\text{Class} \quad 9 \text{ Miscellaneous dangerous substances and articles.}
\end{align*}\]
### 14.4 Packing group

| ADR, IMDG, IATA | III |

### 14.5 Environmental hazards:

| Product contains environmentally hazardous substances: Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and tetraethylenepentamine |
| Marine pollutant: |
| Yes |
| Special marking (ADR): |
| Symbol (fish and tree) |
| Special marking (IATA): |
| Symbol (fish and tree) |

### 14.6 Special precautions for user

| Warning: Miscellaneous dangerous substances and articles. |
| Danger code (Kemler): |
| 9 |
| Stowage Category |
| A |

### 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

| Not applicable. |

### Transport/Additional information:

| ADR |
| Limited quantities (LQ) |
| 5 |
| Excepted quantities (EQ) Code: E |
| Transport category |
| 3 |

| IMDG |
| Limited quantities (LQ) |
| 5 |
| Excepted quantities (EQ) Code: E |

| UN "Model Regulation": |
| UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (FATTY ACIDS, TALL-OIL, REACTION PRODUCTS WITH TETRAETHYLENEPENTAMINE), 9, III |

### SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
  - HSE EH40/2005 Workplace Exposure Limits (as amended)
  - 2008/98/EC on waste
  - Directive 2012/18/EU
  - Qualifying quantity (tonnes) for the application of lower-tier requirements 200 t
Trade name: TREMCO SF404 B

· Qualifying quantity (tonnes) for the application of upper-tier requirements 500 t
· REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3

· National regulations:

· Information about limitation of use:
Employment restrictions concerning juveniles must be observed.

· Other regulations, limitations and prohibitive regulations
· Substances of very high concern (SVHC) according to REACH, Article 57 Not applicable.
· 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information
This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

· Department issuing SDS:
Prepared and verified in accordance with "REACH" Regulation (EC) No 1907/2006, Annex II, Part A, 0.2.3.

· Abbreviations and acronyms:
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
SVHC: Substances of Very High Concern
vPvB: very Persistent and very Bioaccumulative
Acute Tox. 4: Acute toxicity – Category 4
Skin Corr. 1C: Skin corrosion/irritation – Category 1C
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
Skin Sens. 1: Skin sensitisation – Category 1
Skin Sens. 1B: Skin sensitisation – Category 1B
Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1
Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2
Trade name: TREMCO SF404 B

- Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3
  - * Data compared to the previous version altered.